

BTA Heller Standard DTS Outer & Inner Drill Tubes Tubes Supplied In Various Lengths



Outer Drill Tube 424.2-800 -424.2-813

Outer Drill Tube 424.2-814 -424.2-825



Inner Drill Tube 424.2-850 -424.2-863

Inner Drill Tube 424.2-864 -424.2-875

DTS Outer Tube bar size	Drilled Hole Diameter (inch)	Tube OD (inch)	Tube ID (inch)	DTS Inner Tube bar size	Tube OD (inch)	Tube ID (inch)
800	0.724 - 0.787	0.709	0.472	850	0.472	0.394
801	0.788 - 0.858	0.768	0.472	851	0.551	0.472
802	0.859 - 0.948	0.846	0.591	852	0.591	0.512
803	0.949 - 1.039	0.925	0.63	853	0.630	0.551
804	1.040 - 1.130	1.024	0.709	854	0.709	0.630
805	1.131 - 1.220	1.102	0.787	855	0.787	0.709
806	1.221 - 1.311	1.201	0.866	856	0.866	0.787
807	1.312 - 1.425	1.299	0.945	857	0.945	0.866
808	1.426 - 1.559	1.398	1.024	858	1.024	0.945
809	1.560 - 1.692	1.535	1.149	859	1.142	1.063
810	1.693 - 1.850	1.673	1.26	860	1.260	1.181
811	1.851 - 2.035	1.831	1.378	861	1.378	1.260
812	2.036 - 2.212	2.008	1.535	862	1.535	1.417
813	2.213 - 2.559	2.185	1.693	863	1.693	1.575
814	2.559 - 2.637	2.205	1.693	864	1.575	
815	2.638 - 2.873	2.441	1.89	865	1.732	
816	2.874 - 3.149	2.677	2.087	866	1.890	
817	3.150 - 3.424	2.953	2.323	867	2.126	
818	3.425 - 3.936	3.228	2.598	868	2.362	
819	3.937 - 4.408	3.701	3.071	869	2.756	
820	4.409 - 4.881	4.173	3.543	870	3.150	
821	4.882 - 5.353	4.646	3.622	871	3.150	
822	5.354 - 5.826	5.118	4.094	872	3.740	
823	5.827 - 6.298	5.591	4.567	873	3.937	
824	6.299 - 6.767	6.063	5.039	874	4.724	
825	6.772 - 7.240	6.535	5.512	875	5.118	

Inner Drill tubes Ranging From 424.2-850 through 424.2-863 Must Be Ordered 1.181" Longer Than The Outer Tub
 Inner Drill tubes Ranging From 424.2-864 through 424.2-870 Must Be Ordered 7.480" Longer Than The Outer Tub
 Inner Drill tubes Ranging From 424.2-870 through 424.2-875 Must Be Ordered 8.661" Longer Than The Outer Tub